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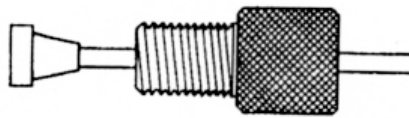
ISO  
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## INSTRUCTIONS Q661

### SMALL BORE TUBING KIT UPTIGHT FLANGELESS FITTING

The uptight TEFZEL\* ferrule will seal in any flat bottom fitting with 1/4-28 threads. No flanging is required, simply:

1. Cut the tubing, leaving a square-cut face.
2. Slide the nut onto the tubing.
3. Slip the ferrule onto the tubing with the cone facing the nut (flat surface toward the fitting); this may be a tight fit since the tubing O.D. varies.



4. Insert ferrule into fitting; be sure the tubing is pressed firmly against the fitting; tighten nut.

\*TEFZEL is a reg. TM of the DuPont Co.